

# INSTALLATION INSTRUCTIONS

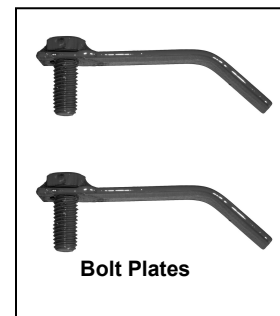
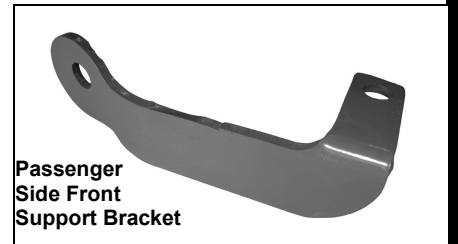
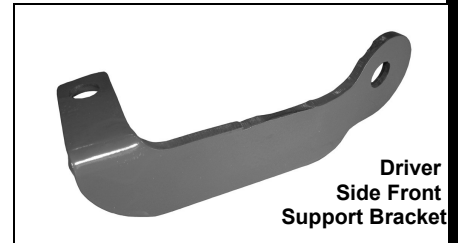
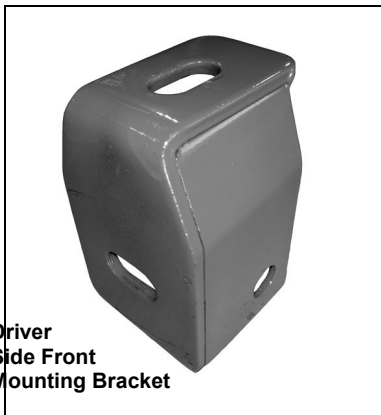
## SIDEBAR

### 07 CHEVY TAHOE / 07 GMC YUKON

#### PART #

#### PARTS LIST:

1	Driver/Left Sidebar	4	1/2" x 2" Hex Head Bolts
1	Passenger/Right Sidebar	4	1/2" Lock Washers
1	Driver/Left Front Mounting Bracket	4	1/2" ID x 1 3/8" OD x 3/32" Flat Washers
1	Passenger/Right Front Mounting Bracket	2	10mm x 30mm Bolt Plates
1	Driver/Left Rear Mounting Bracket	2	10-1.50mm x 30mm Hex Head Bolts
1	Passenger/Right Rear Mounting Bracket	4	10mm Lock Washers
1	Driver/Left Front Support Bracket	4	10mm Hex Nuts
1	Passenger/Right Front Support Bracket	4	10mm ID x 26mm OD x 3mm Flat Washers
		4	12-1.75mm x 120mm Hex Head Bolts
		4	12mm Lock Washers
		4	12mm ID x 29mm OD x 3mm Flat Washers



## PROCEDURE:

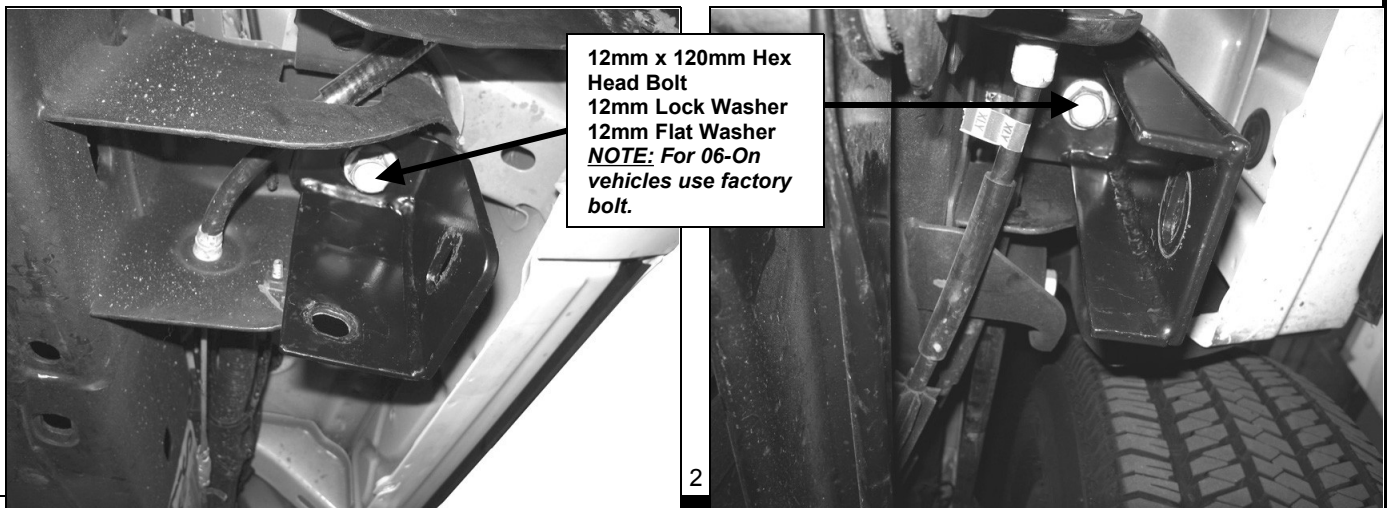
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. From underside of vehicle remove the driver's side body mounts bolts. Keep factory washers and rubber bushings in place.
3. Partially attach driver's side front and rear Mounting Brackets as shown in **Figure 1 & 2**.  
**NOTE:** For 06-On vehicles, use existing factory body mount bolts to attach Mounting Brackets to the vehicle. For all other applications, use the included (4) 12mm x 120mm Hex Head Bolts, (4) 12mm Flat Washers, and (4) 12mm Lock Washers.
4. Attach driver Sidebar to Mounting Brackets using the included (2) ½" x 2" Hex Head Bolts, (2) ½" Lock Washers, and (2) ½" Flat Washers (**Figure 3**). Do not tighten at this time.
5. Locate the factory slotted and rounded hole on the bottom of the frame by the front body mount. Insert (1) Bolt Plate through slotted hole so bolt drops through rounded hole (**Figure 4**).
6. Partially attach driver side front Support Bracket to already inserted Bolt Plate using the included (1) 10mm Lock Washer, (1) 10mm Hex Nuts, and (1) 10mm Flat Washer. Attach opposite side of front Support Bracket to front Mounting Bracket using the included (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Lock Washer, (1) 10mm Flat Washer, and (1) 10mm He Nut (**Figure 5**).
7. Adjust the Sidebar properly; and then tighten all hardware at this time.
8. Repeat steps 2 – 7 for passenger Sidebar.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar

### **(Driver Side Installation Shown)**

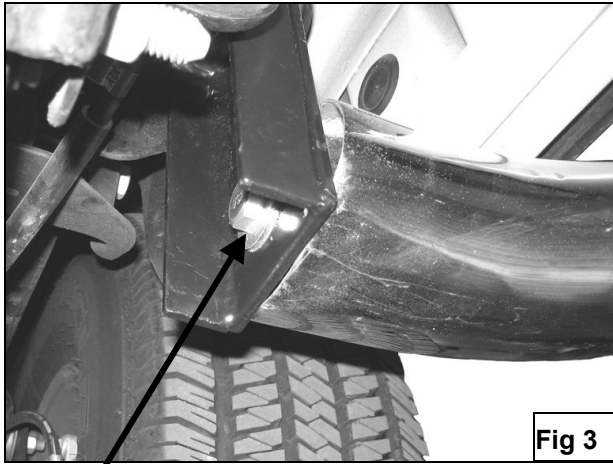


**Driver Side Front Mounting Bracket**

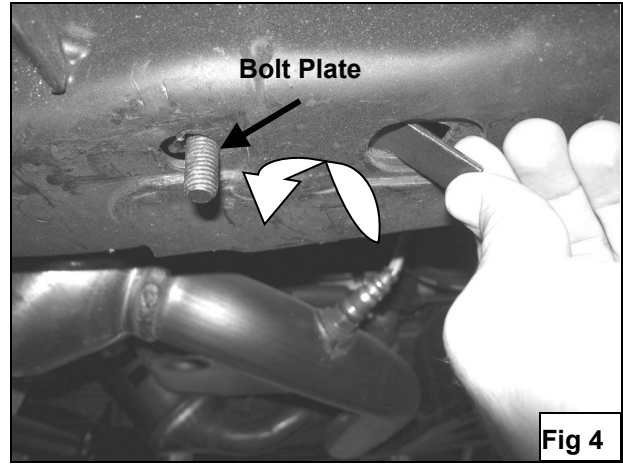
**Fig 1**

**Fig 2**

**Driver Side Rear Mounting Bracket**



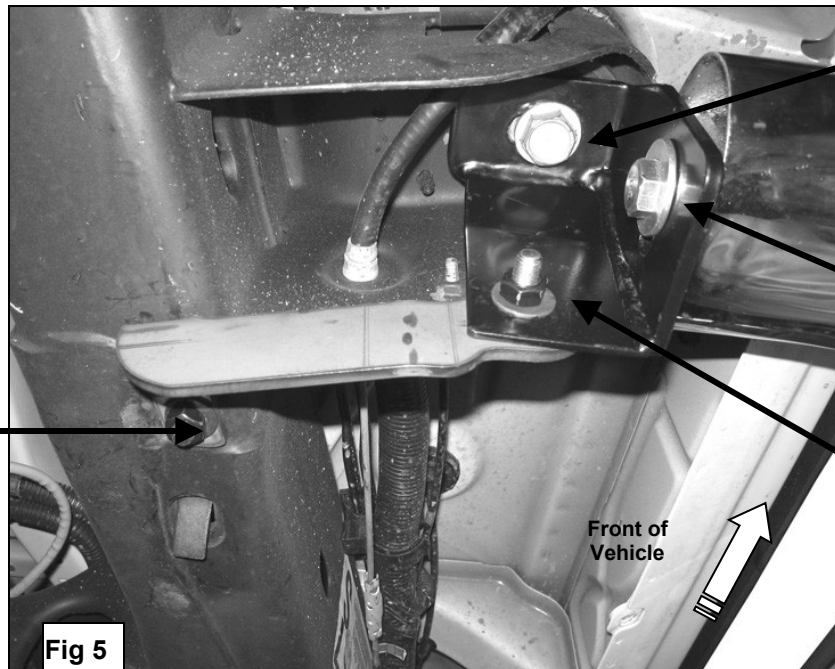
**Fig 3**



**Bolt Plate**

**Fig 4**

**1/2" x 2" Hex Head Bolt  
1/2" Lock Washer  
1/2" Flat Washer**



**Fig 5**

**12mm x 120mm Hex Head Bolt  
12mm Lock Washer  
12mm Flat Washer  
*NOTE: For 06-On vehicles use factory bolt.***

**1/2" x 2" Hex Head Bolt  
1/2" Lock Washer  
1/2" Flat Washer**

**10mm x 30mm Hex Head Bolt  
10mm Lock Washer  
10mm Flat Washers  
10mm Hex Nut**

**(Bolt Plate)  
10mm Lock Washer  
10mm Flat Washer  
10mm Hex Nut**

**Front of Vehicle**



**Fig 6**

**Installation  
Complete**