INSTALLATION INSTRUCTIONS

SIDEBAR

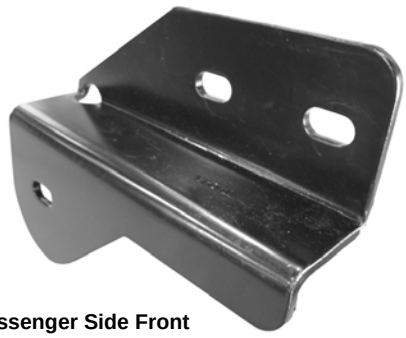
01-03 FORD F-150 SUPERCREW

PART NUMBER # 212427 / 212420

PARTS LIST:

1	Driver/Left Sidebar	8	10mm ID x 26mm OD x 3mm Flat Washers
1	Passenger/Right Sidebar	8	10mm Lock Washers
1	Driver/Left Front Mounting Bracket	8	10mm Hex Nuts
1	Passenger/Right Front Mounting Bracket	4	½" x 2" Hex Head Bolts
1	Driver/Left Rear Mounting Bracket	4	½" Lock Washers
1	Passenger/Right Rear Mounting Bracket	4	½" ID x 1 ¼" OD x 3/32 Flat Washers
4	10mm Double Bolt Plates		

Driver Side Front Mounting Bracket



Passenger Side Front Mounting Bracket

Driver Side Rear Mounting Bracket

Passenger Side Rear Mounting Bracket

Double Bolt Plates

PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. From underside of vehicle, remove the driver side front slotted grommet located on the side panel **(Figure 1)**. Insert (1) Double Bolt Plate into factory slotted hole **(Figure 2)**.
3. Locate driver side front Mounting Bracket. Hold Double Bolt Plate from one side while you position and attach Mounting Bracket to opposite side. Once you attach one bolt, proceed to attach the second bolt on the Double Bolt Plate using the included (2) 10mm Hex Nuts, (2) 10mm Lock Washers, and (2) 10mm Flat Washers **(Figure 3 & 4)**.
4. Repeat steps 2 and 3 for driver side rear Mounting Bracket.
5. Once the Mounting Brackets are partially mounted, carefully position Sidebar onto Mounting Brackets. Attach Sidebar to Brackets using the included (2) ½" x 2" Hex Head Bolts, (2) ½" Lock Washers, and (2) ½" Flat Washers **(Figure 6)**. Do not tighten at this time.
6. Level and adjust Sidebar; then tighten all hardware at this time.
7. Repeat steps 2 – 6 for passenger Sidebar.
8. Do periodic inspections to the installation to make sure all hardware is secure and tight.

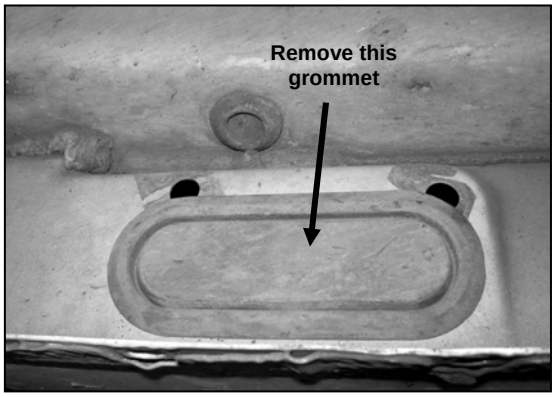


Figure 1

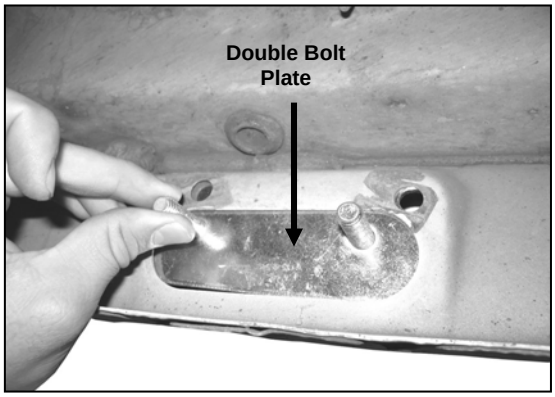


Figure 2

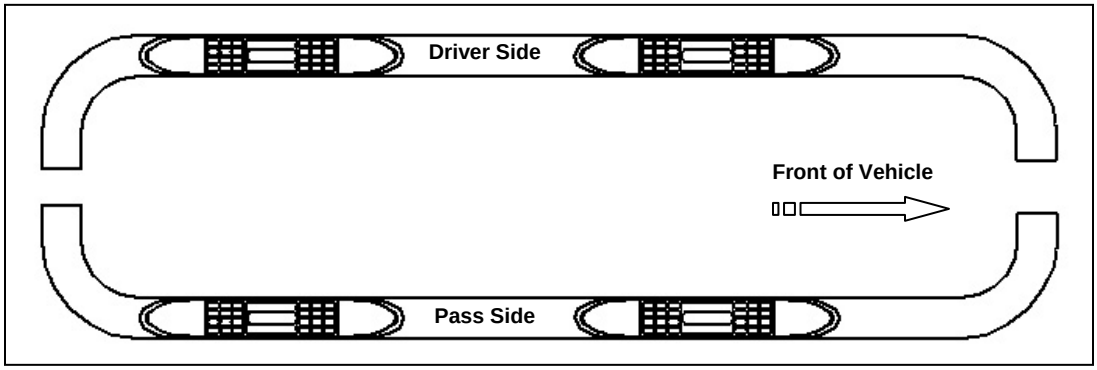


Figure 3

Driver Side Rear Mounting Bracket Shown

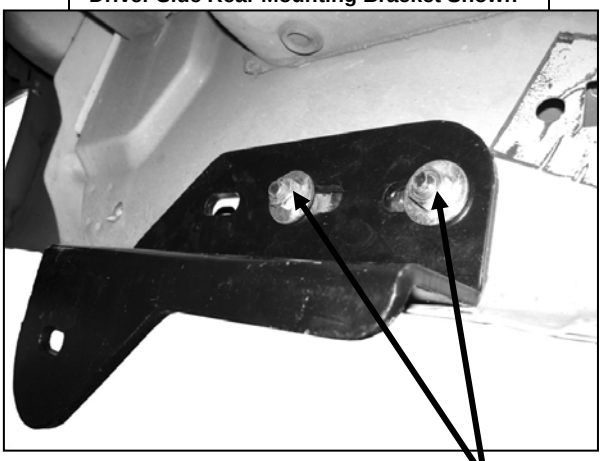


Figure 4

Driver Side Front Mounting Bracket Shown

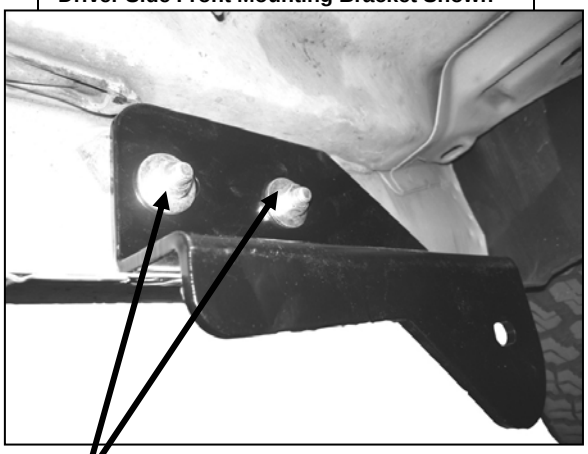


Figure 5

(Double Bolt Plate)
10mm Lock Washers
10mm Flat Washers
10mm Hex Nuts

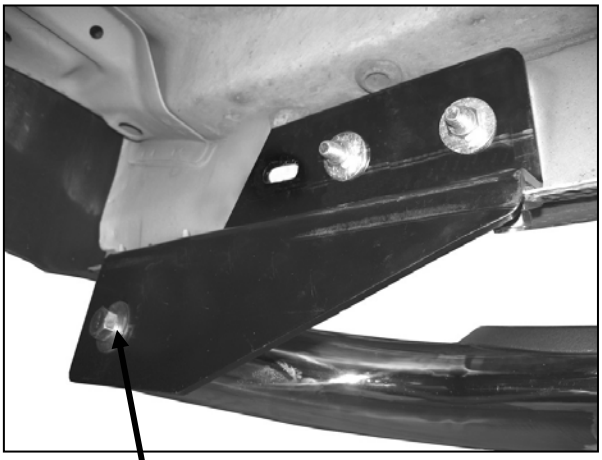


Figure 6

½" x 2" Hex Bolts
½" Lock Washers
½" Flat Washers

Figure 7