

INSTALLATION INSTRUCTIONS

SIDEBAR

04-07 FORD F-150 SUPERCREW

PART NUMBER

PARTS LIST:

1	Passenger Sidebar	4	1/2" x 2" Hex Head Bolts
1	Driver Sidebar	4	1/2" ID x 1 1/2" OD x 1/8" Flat Washers
1	Front Driver Mounting Bracket	4	1/2" Lock Washers
1	Rear Driver Mounting Bracket	6	12mm ID x 29mm OD x 3mm Flat Washers
1	Front Passenger Mounting Bracket	6	12mm Lock Washers
1	Rear Passenger Mounting Bracket	6	12mm Hex Nuts
2	Double Bolt Plate	8	8-1.25mm x 30mm Hex Head Bolts
2	Single Bolt Plate	8	8mm Lock Washers
		4	8mm Hex Nuts
		4	8mm Clip Nuts
		12	8mm ID x 22mm OD x 3mm Flat Washers

PROCEDURE:

- REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DO NOT ATTEMPT INSTALLATION ALONE; PERSONAL INJURY OR DAMAGE TO THE TRUCK MAY RESULT.**
- Remove black tape and large grommets over mounting holes located on the inside of the rocker panel.
- Mount (1) Double Bolt Plate into rear mounting holes, and (1) Single Bolt Plate into front mounting hole. Secure them with the included (3) 12mm Lock Washers, (3) 12mm Flat Washers, and (3) 12mm Hex Nuts.
- Attach front and rear brackets by placing bolts through holes as shown in figure below.
- Attach Sidebar to brackets using the included (2) 1/2" x 2" Hex Head Bolts, (2) 1/2" Flat Washers, and (2) 1/2" Lock Washers.
- Repeat steps 2-5 for opposite Sidebar.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

