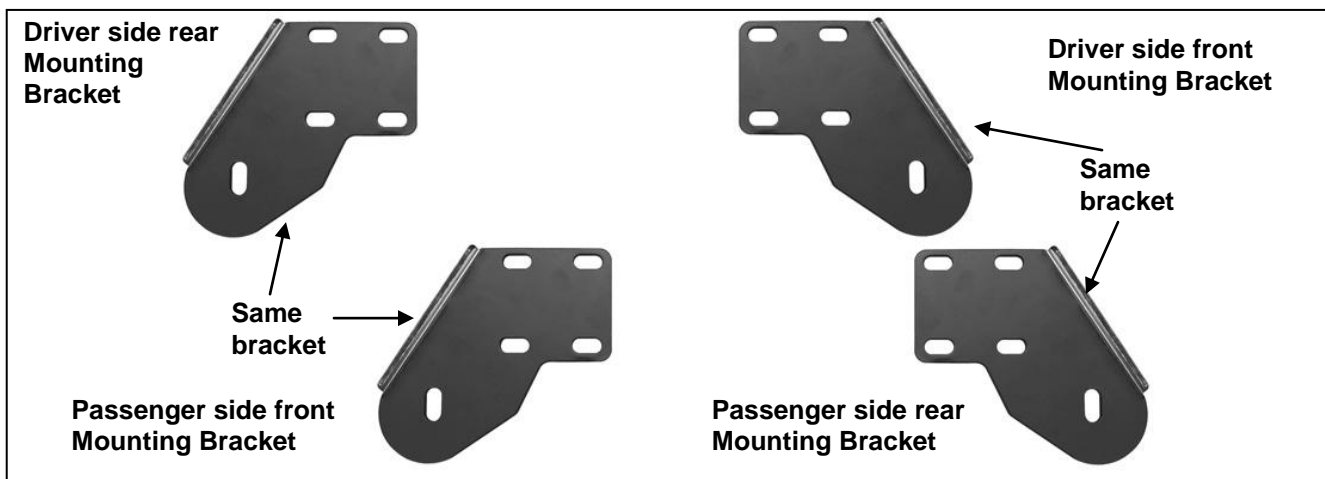


INSTALLATION INSTRUCTIONS

3," 4" ROUND AND 4" OVAL BENT END SIDEBAR
99-10 FORD F250-550 REGULAR, SUPER & SUPER CREW CABS

PARTS LIST:

1	Passenger Sidebar	4	1/2 x 1-1/2" OD x 1/8" Flat Washers
1	Driver Sidebar	6	10mm Clip Nuts
2	Driver Side Front/Passenger Side Rear Mounting Brackets	14	10-1.50mm x 40mm Hex Head Bolts
2	Driver Side Rear/Passenger Side Front Mounting Brackets	22	10mm x 27mm OD x 3mm Flat Washers
4	1/2" x 2" Hex Bolts	14	10mm Lock Washers
4	1/2" Lock Washers	8	10mm Hex Nuts



PROCEDURE:

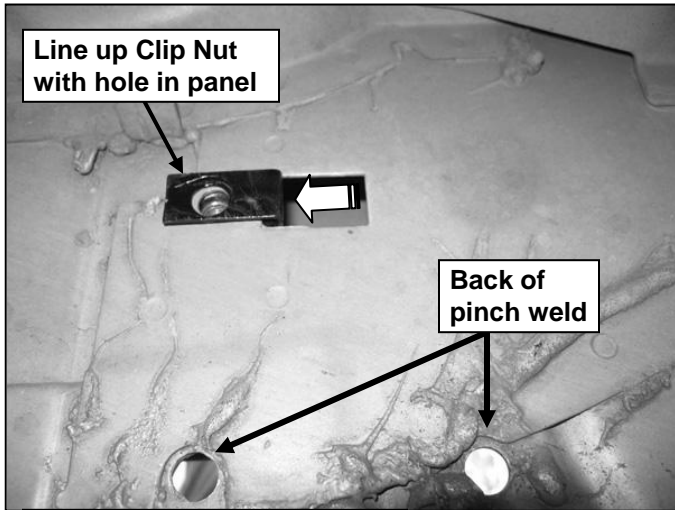
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Locate the driver side front mounting location under the vehicle on the pinch weld, **(Figure 1)**.
3. Install the 10mm Clip Nut. **NOTE:** The front mount requires only (1) Clip Nut, **(Figure 1)**, while the rear mount will require (2) Clip Nuts, **(Figure 3)**.
4. Loosely attach the driver side front Mounting Bracket to the pinch weld using the included (2) 10mm x 40mm Hex Bolts, (2) 10mm Lock Washers, (4) 10mm Flat Washers and (2) 10mm Hex Nuts, **(Figure 2 & 4)**. Do not tighten hardware at this time.
5. Attach the top of the Mounting Bracket to the previously installed Clip Nut with (1) 10mm x 40mm Hex Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer, **(Figure 2)**. Repeat Steps 2 – 5 for driver side rear Mounting Bracket installation. **NOTE:** Rear Mounting Brackets require (2) Clip Nuts, (2) 10mm x 40mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers to attach the top of the Mounting Bracket to the inner body panel, **(Figure 3 & 4)**. Snug but do not tighten hardware.
6. With assistance, carefully place the Sidebar into position and attach it to the Mounting Brackets using the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, **(Figure 4)**. **NOTE:** If properly installed, the Side Bar mounting slot on the Mounting Brackets will be vertical, **(Figure 2 & 4)**.
7. Level and align the Sidebar with the side of the vehicle then tighten all hardware.
8. Repeat steps 2 to 7 for passenger side Mounting Bracket and Sidebar installation.
9. Periodically check and retighten the hardware as necessary.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured



(Fig 1) Front mounting location

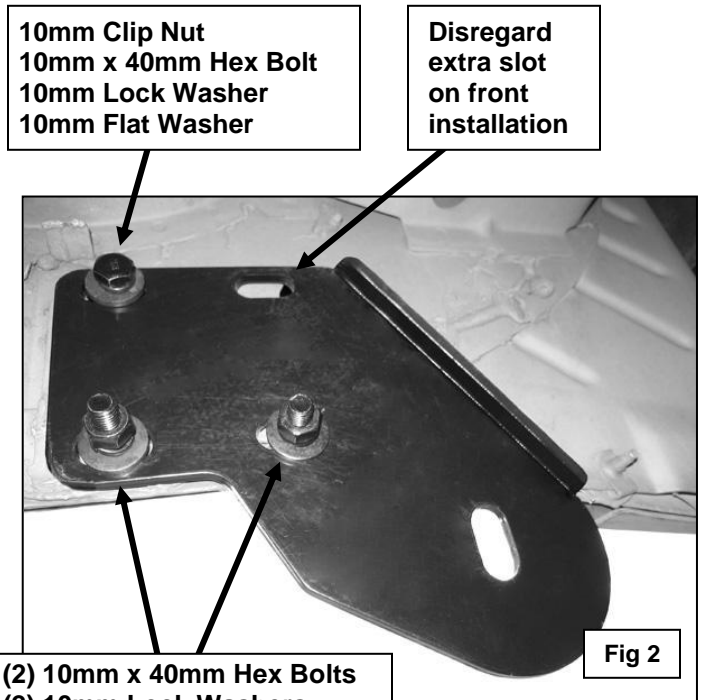
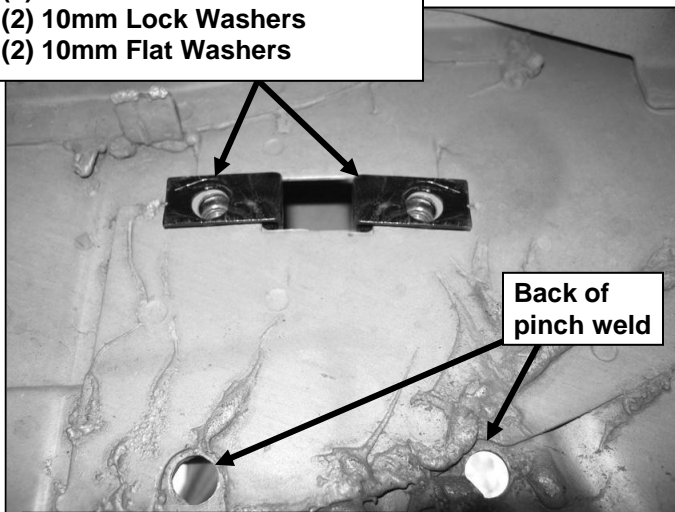


Fig 2

- (2) Clip Nuts
- (2) 10mm x 40mm Hex Bolts
- (2) 10mm Lock Washers
- (2) 10mm Flat Washers

- (2) 10mm x 40mm Hex Bolts
- (2) 10mm Lock Washers
- (4) 10mm Flat Washers
- (2) 10mm Nuts



(Fig 3) Rear mounting location

- (2) 10mm x 40mm Hex Bolts
- (2) 10mm Lock Washers
- (4) 10mm Flat Washers
- (2) 10mm Nuts

- 1/2" x 2" Hex Bolts
- 1/2" Lock Washer
- 1/2" Flat Washer

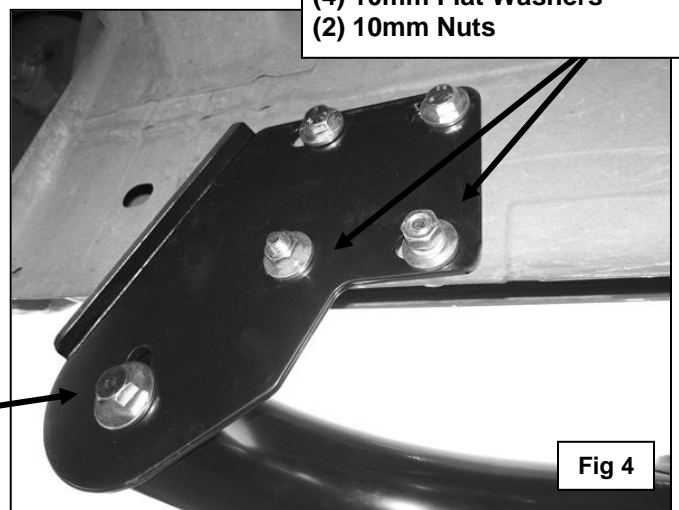


Fig 4