

INSTALLATION INSTRUCTIONS

TAILLIGHT GUARD

99-04 TOYOTA TACOMA

PART NUMBER

PARTS LIST:

1	Driver/Left Taillight Guard
1	Passenger/Right Taillight Guard
4	ST4 x 20mm Sheet Metal Screws
4	6mm ID x 18mm OD x 1.5mm Flat Washers



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Open the tailgate and position the passenger Taillight Guard over taillight housing. Center and align the Taillight Guard; then use the holes on the mounting tabs as a template to mark the drilling location on the vehicle (**Figure 1**).
3. Remove the Taillight Guard and set aside.
4. Center punch the marked locations, then use a 3mm drill bit to drill the marked locations (**Figure 2**). **IMPORTANT:** Any cutting tool may break or shatter. Government regulations require safety glasses & equipment at all times when drilling.
5. Reposition the Taillight Guard back onto the taillight housing. Align the previously drilled holes with holes on the mounting tabs.
6. Attach Taillight Guard to vehicle using the included (2) ST4 x 20mm Sheet Metal Screws and (2) 6mm Flat Washers (**Figure 3**). Tighten screws all the way. **NOTE:** Do not over tighten screws or a pull out may occur.
7. Repeat steps 2-6 for driver side Taillight Guard.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



Fig 1

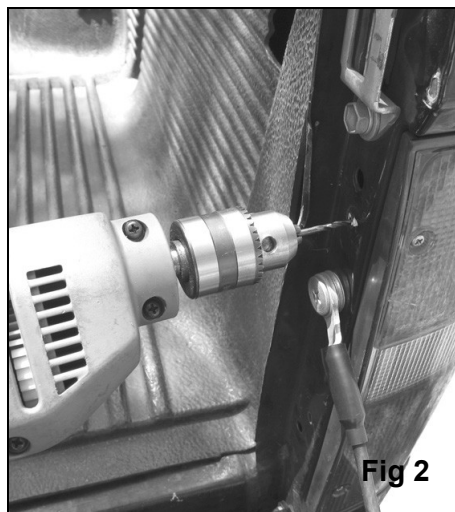


Fig 2

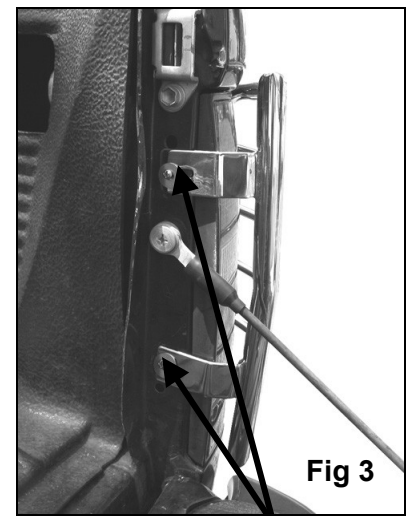


Fig 3

**Mark the drilling
locations**

**-ST4 x 20mm Sheet
Metal Screws
-6mm Flat Washers**