

STEELCRAFT

INSTALLATION INSTRUCTIONS
FRONT BAR PART # 50260
2004 CHEVY COLORADO 2/4WD

PARTS LIST

(2)-FRAME BRACKETS, (2)-FRAME SUPPORT BRACKETS, (2)-TOP BRACKET
(6)-7/16 x1-1/4" HEX BOLTS, (6)-7/16 NYLON LOCK NUTS, (12)-7/16 WASHERS
(2)-3/8 x1" BUTTON BOLTS, (2)- 3/8 NYLON LOCK NUTS, (2)- 3/8 WASHERS
(2)-1/2 x 4-1/2" HEX BOLTS, (2)- 1/2 NYLON LOCK NUTS, (4)- 1/2 WASHERS

INSTALLING THE FRAME BRACKETS

1. REMOVE LOWER PLASTIC VALANCE BY REMOVING TWO PUSH PINS FROM SIDE OF THE LOWER BUMPER. PRY THE TABS OUT FROM THE VALANCE AND REMOVE.
2. POSITION PASSENGER SIDE FRAME BRACKET TO THE INSIDE OF THE FRAME RAIL AND THE FRAME SUPPORT BRACKET TO THE OUTERSIDE OF THE FRAME RAIL (LONGER SIDE TO THE FRAME RAIL) AND SECURE USING 1/2 x 4-1/2" FASTENERS AND 7/16 x 1-1/4" FASTENERS AS SHOWN ILLUSTRATION. HAND TIGHTEN AND REPEAT DRIVER SIDE.
3. LOOSEN THE FACTORY BOLTS 1/4" TURN (DO NOT TAKE OUT BOLT) DIRECTLY BETWEEN BUMPER AND GRILL THE BOLT PATTERN ON THE TOP SUPPORT WILL BE POSITION IN MANNER SHOWN ON ILLUSTRATION. (PASSENGER SIDE SHOWN) ATTACH USING EXISTING HEX BOLTS.

INTALLING THE FRONT BAR

1. LINE UP THE TWO HOLES ON THE LOWER PORTION OF THE BAR WITH THE TWO OF THE HOLES IN THE FRAME BRACKETS (OUTER EDGE) ATTACH FRONT BAR USING THE 7/16 x 1-1/4 HEX BOLTS, 7/16 NYLON LOCK NUTS AND 7/16 FLAT WASHERS SNUG TIGHT ONLY.
2. PROCEED TO ATTACH TOP SUPPORT BRACKETS TO THE INNER EDGE OF FRONT BAR UP-RIGHTS USING THE 3/8 x 1" BUTTON BOLTS, 3/8 NYLON LOCK NUTS AND 3/8 FALT WASHERS.
3. ALIGN FRONT BAR ASSEMBLY WITH FRONT OF THE VEHICLE AND **SECURE ALL FASTERNES.**
4. **NOTE:** IF THE LOWER PLASTIC VALANCE IS TO BE REINSTALLED IT WILL NEED TO BE TRIM. MARK, THEN CAREFULLY CUT SLOTS ON PLASTIC SPOILER TO FIT AROUND THE FRAME BRACKETS AND FRONT GUARD UP-RIGHTS. ONCE THE PLASTIC SPOILER SLOTS BEEN REMOVE RE-INTALL THE PLASTIC SPOILER TO THE VEHICLE

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