

# STEELCRAFT

## INSTALLATION INSTRUCTIONS

GRILL/ BRUSH GAURD PART 51010  
1999-2003 FORD F250/F350 SUPERDUTY 2/4WD  
2000-2002 FORD EXCURSION 2/4WD

### **PARTS LIST**

- |                                  |                        |
|----------------------------------|------------------------|
| (1) FRONT BAR                    | (12) 1/2" FLAT WASHERS |
| (2) FRAME MOUNT BRACKETS         | (6) 1/2" HEX LOCK NUTS |
| (6) 1/2" x 1 1/4" HEX HEAD BOLTS |                        |

### **PROCEDURE**

1. Remove (2) factory bolts from each side of the front of vehicle. Attach (passenger-side shown) Frame Mount Bracket to vehicles front bumper and secure with the factory bolts that were just removed. Hand tighten.  
**Note:** You must install one bracket at a time to keep bumper from dropping too low.
2. Repeat for driver-side Frame Mount Bracket.
3. Line up the 3 holes on the lower portion of the Front Bar with the 3 holes on the inside of each of the Frame Mount Brackets and attach using (3) 1/2" x 1 1/4" hex bolts, (6) 1/2" flat washers, and (3) 1/2" hex lock nuts for each side. Hand tighten.
4. Align the left and right side of the Front Bar to the vehicle bumper, and when satisfied that the Bar is centered, tighten the (6) bolts supporting the Front Bar. The (4) factory Frame Mount Bracket bolts may now be tightened to complete installation.

