

INSTALLATION INSTRUCTIONS
FRONT BAR
99-01 FORD EXPLORER / 99-00 FORD EXPLORER SPORT

PARTS LIST:			
2- FRAME BRACKETS	2- TOP SUPPORT BRACKET (2PC)		
6- 7/16 x 1-1/4" HEX BOLTS	6- 7/16 NYLON LOCK NUTS	12- 7/16 WASHERS	
2- 1/2 x 4" HEX BOLTS	2- 1/2 NYLON LOCK NUTS	4- 1/2 WASHERS	
2- 3/8 x 1" BUTTON BOLTS	2- 3/8 x 1" HEX BOLTS	4- 3/8 NYLON LOCK NUTS	6- 3/8 WASHERS

INSTALLING THE MOUNTING BRACKETS

- 1) LOOSEN THE TWO FACTORY NUTS LOCATED DIRECTLY BEHIND BUMPER (OUTER TOP SIDE OF FRAME).
- 2) ATTACH MOUNTING FRAME BRACKETS (6 HOLE BRKTS) TO THE OUTER EDGE OF FRAME RE-USING FACTORY NUTS, 1/2x4 HEX BOLTS, 1/2 NYLON LOCK NUTS AND 1/2 WASHERS. DO NOT FASTEN THESE BOLTS TO TIGHTLY AS YOU MAY HAVE TO MOVE THE BRACKETS AROUND SLIGHTLY TO ALIGN THE FRONT BAR TO YOUR FRONT BUMPER.

INSTALLING THE FRONT BAR

- 3) LINE UP THE THREE HOLES ON THE LOWER PORTION OF THE FRONT BAR WITH THE THREE HOLES ON THE MOUNTING FRAME BRACKETS (INNER EDGE) USING THE 7/16x1-1/4 HEX BOLTS, 7/16 HEX NUTS AND 7/16 WAHERS TO FASTEN THE FRONT BAR TO THE MOUNTING FRAME BRACKETS. ONCE THE FRONT BAR IS ATTACHED TO THE MOUNTING BRACKETS ALIGN THE LEFT AND RIGHT SIDE OF THE FRONT BAR TO THE BUMPER.
- 4) ONCE YOU ARE SATISFIED THAT THE LEFT AND RIGHT SIDE ARE EQUAL DISTANCE FROM THE BUMPER , TIGHTEN ALL FASTENERS.

NOTE: IT IS ADVISABLE TO RE-CHECK ALL FASTENERS FOR TIGHTNESS AFTER ONE WEEK.