

STEELCRAFT

INSTALLATION INSTRUCTIONS
FRONT BAR PART # 52080
2002-2004 DODGE RAM P/U 1500 2/4 WD

PARTS LIST

- (2) FRAME BRACKETS
- (12) 7/16 x 1-1/4 HEX BOLTS
- (12) 7/16 HEX NYLON LOCK NUTS
- (24) 7/16 FLAT WASHERS

INSTALLING FRONT BAR

1) REMOVE FACTORY TOW HOOK FROM FRONT OF VEHICLE TO EXPOSE VEHICLE BUMPER BRACKET.

NOTE: IF VEHICLE DOES NOT HAVE TOW HOOK, LOCATE AND REMOVE THE (2) PLASTIC PUSH RIVETS THAT SECURE PLASTIC PANELS ON EITHER SIDE OF FRONT BUMPER MOUTH (SEE FIGURE 1) REMOVE PLASTIC PANELS TO EXPOSE VEHICLE BUMPER BRACKETS.

2) ATTACH DRIVER SIDE FRAME BRACKET TO DRIVER SIDE VEHICLE BUMPER BRACKET USING 7/16 x 1-1/4 HEX BOLTS, 7/16 HEX NYLON LOCK NUTS AND 7/16 FLAT WASHERS.

3) REPEAT FOR PASSENGER-SIDE OF VEHICLE USING PASSENGER SIDE FRAME BRACKET.

4) LINE UP THE (3) HOLES ON THE LOWER PORTION OF THE FRONT BAR WITH THE (3) HOLES ON EACH OF THE FRAME BRACKETS (SEE FIGURE 2) AND ATTACH USING 7/16 x 1-1/4 HEX BOLTS, 7/16 HEX NYLON LOCK NUTS AND 7/16 FLAT WASHERS. HAND TIGHTEN.

5) ALIGN THE LEFT AND RIGHT SIDE OF THE FRONT BAR TO THE VEHICLE BUMPER, ONCE SATISFIED THAT THE BAR IS ALIGN, TIGHTEN ALL FASTENERS SUPPORTING THE FRAMR BRACKETS AND FRONT BAR.

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