

STEELCRAFT

INSTALLATION INSTRUCTIONS

BULL BAR PART # 71010

99-04 FORD SUPER DUTY 2/4WD - 00-04 FORD ESCURSION 2/4W

PARTS LIST:			
2- FRAME BRACKETS			
4- 3/8 x 1 SOCKET HEAD	4- 3/8 HEX NUTS	4- 3/8 LOCK WASHERS	4-3/8 WASHERS

1. LOCATE AND REMOVE FRONT BUMPER BOLTS THAT SUPPORT THE BUMPER TO VEHICLE. (IT MAY BE NECESSARY TO HOLD THE FACTORY NUT PLATE FROM THE REAR OF THE BUMPER TO KEEP IT IN PLACE) ATTACH BRACKETS TO BUMPER AND REINSTALL BOLTS. HAND TIGHTEN.

2. ATTACH BULL BAR TO BRACKET USING 3/8 FASTENERS AS SHOWN. HAND TIGHTEN.

3. LEVEL AND ADJUST BULL BAR AS DESIRED AND TIGHTEN ALL FASTENERS.