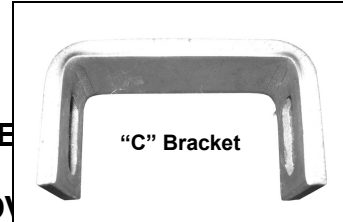


INSTALLATION INSTRUCTIONS
REAR BUMPER GUARD (Double Tube)
00-04 NISSAN X-TERRA
PART #

PARTS LIST:

1	Rear Bumper Guard
1	8-1.25mm x 25mm Hex Head Bolt
1	8mm Lock Washer
1	8mm Hex Nut
2	8mm ID x 22mmOD x 1.5mm Flat Washer
1	"C" Bracket

PROCEDURE



1. REMOVE REAR BUMPER GUARD FROM STORAGE BOX.

VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

2. **IMPORTANT!** Due to the driver side mounting location being too close to the muffler, before starting the installation make sure the muffler is not hot.
3. **NOTE:** In order to install the Rear Bumper Guard you will need to lower the muffler using the included "C" Bracket. Remove the factory nut holding the muffler support located by the exhaust tip (**Figure 1**).
4. Attach one side of the "C" Bracket to vehicle using the factory nut. Attach opposite side of the "C" Bracket to the muffler support using the included (1) 8mm x 25mm Hex Head Bolts, (1) 8mm Lock Washer, (1) 8mm Hex Nut, and (2) 8mm Flat Washers (**Figure 2**). Tighten hardware at this time.
5. There are three factory bolts with nuts on each side of rear frame rails. Remove the two factory nuts towards the inside (front) of vehicle on each side (**Figure 3**).
6. With help position Rear Bumper Guard onto vehicle, and use the factory nuts and bolts to attach the Rear Bumper Guard to vehicle (**Figure 4**).
7. Adjust Rear Bumper Guard properly; and then tighten all hardware at this time.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Rear Bumper Guard.

For gloss black finishes: Mild soap may be used to clean the Rear Bumper Guard.

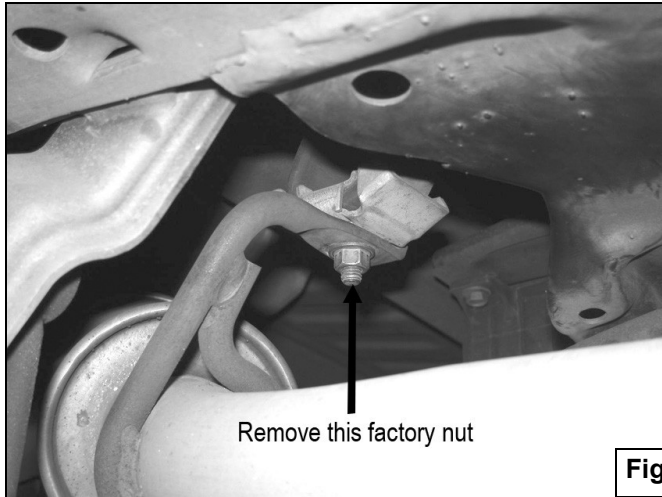


Fig 1

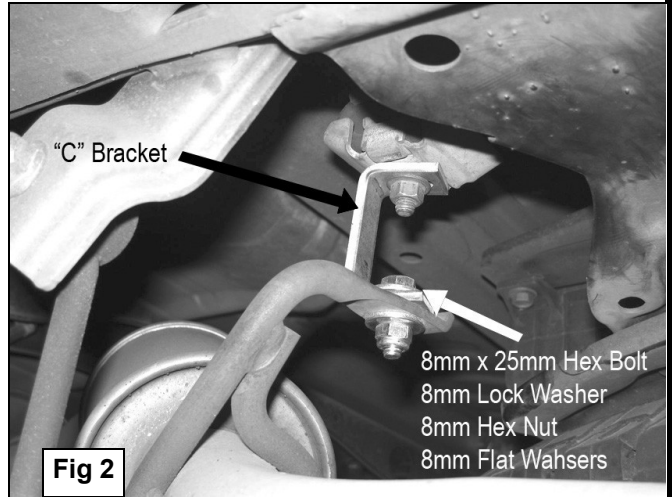


Fig 2

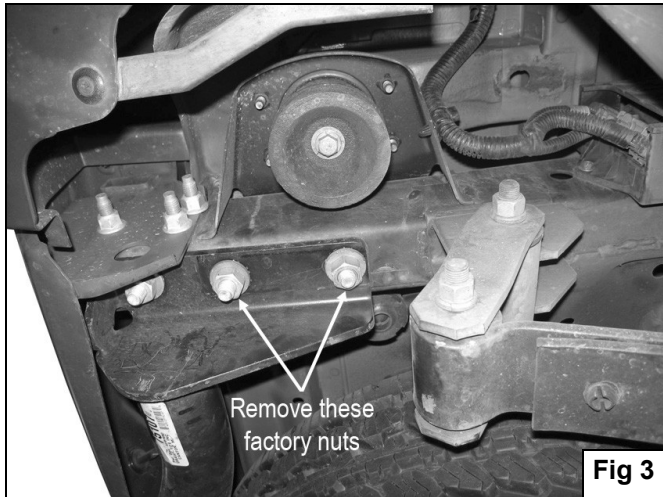


Fig 3

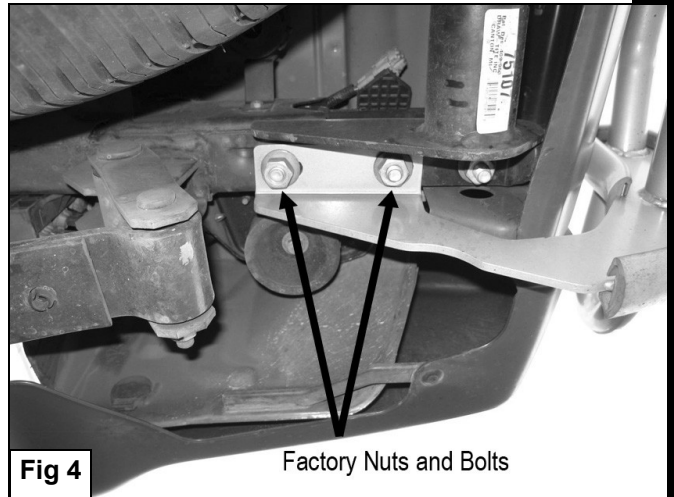


Fig 4

