

# ***STEELCRAFT***

**INSTALLATION INSTRUCTIONS  
REAR BUMPER GUARD PART # 84120  
2005 NISSAN XTERRA**

## **PARTS LIST**

**(1)-REAR, (2)- FRAME BRACKETS  
(6)-7/16 x 1-1/4" HEX BOLTS, (6)-7/16 NYLON LOCK NUTS, (12)-7/16 FLAT WASHERS**

## **INSTALLING FRAME BRACKETS AND REAR BUMPER GUARD**

1. LOCATE AND REMOVE TWO EXISTING HEX BOLTS LOCATED ON THE INNER SIDE OF THE FRAME.
2. ATTACH DRIVER SIDE FRAME BRACKET (**DRIVER SIDE SHOWN**) USING THE EXISTING HEX BOLTS AND 7/16 x 1-1/4 " HEX BOLTS, 7/16 NYLON LOCK NUTS AND 7/16 FLAT WASHERS. BOLT UP FINGER TIGHT.
3. MOUNT REAR BUMPER GUARD TO BRACKETS USING THE 7/16 x 1-1/4" HEX BOLTS, 7/16 NYLON LOCK NUTS AND 7/16 FLAT WASHERS. REAR BUMPER GUARD MOUNTS OUTSIDE OF THE BRACKETS.
4. ALIGN REAR BUMPER GUARD ASSEMBLY WITH REAR OF THE VEHICLE AND SECURE ALL FASTENERS.